

**Garant**
**Clamping toolholder PDNNR 63°, for indexable inserts DN., right-hand,  
Shank / insert size: 20/15mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 250612 20/15  |
| GTIN         | 4045197861733 |
| Item class   | 21T           |

**Technical description**

|                                 |                 |
|---------------------------------|-----------------|
| Functional width L <sub>4</sub> | 12 mm           |
| Head length L <sub>1</sub>      | 35 mm           |
| Lever                           | 259015 8        |
| Shim                            | 259031 28       |
| suitable indexable insert       | DN.. 1506..     |
| Shim punches pack               | 259047 2        |
| Shim pins pack                  | 259044 2        |
| Overall length L                | 125 mm          |
| ISO code toolholder             | PDNNR/L 2020K15 |
| Insert size                     | 15 mm           |
| Shank size                      | 20 mm           |
| Lever screw                     | 259018 7        |
| Standard                        | Works standard  |
| Application type                | right-hand      |
| Through-coolant                 | no              |

|                        |                               |
|------------------------|-------------------------------|
| Setting angle $\kappa$ | 63 degrees                    |
| Application            | External longitudinal turning |
| Application            | External longitudinal turning |
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| Type of product        | Boring bar                    |

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## Accessories

|  |            |
|--|------------|
| Lever Type 8   | 259015 8   |
| Lever screw Type 7   | 259018 7   |
| Shim Type 28   | 259031 28  |
| Set of shim pins 10 pieces Type 2  | 259044 2   |
| Shim punches set 10 pieces Type 2  | 259047 2   |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500 |
| Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm                               | 674242 3   |